

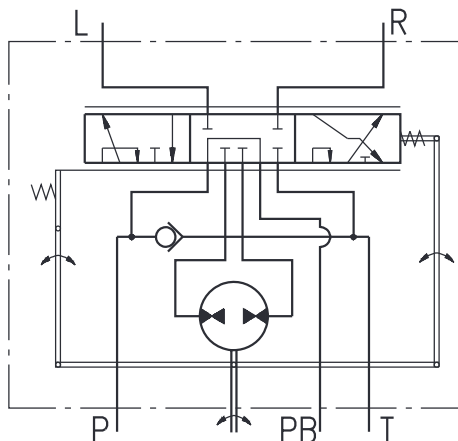
HYDROSTATIC STEERING UNIT TYPE HKU.../4PB



The hydrostatic steering unit is available for steering of medium and large sized transport vehicles such as building and agricultural machines.

HKU.../4PB works as standard steering unit with auxiliary port designed for flow providing additional vehicles functions. When the steering wheel is not turned, the flow will be delivered to port PB. After the steering wheel has been turned a part of the flow will be deviated to the steering unit and the flow through port PB will be inconstant.

It is not recommended to use this unit in systems with auxiliary functions during the vehicle steering.

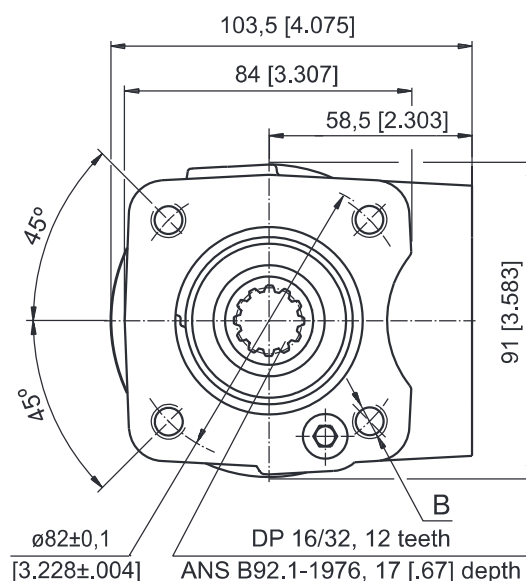
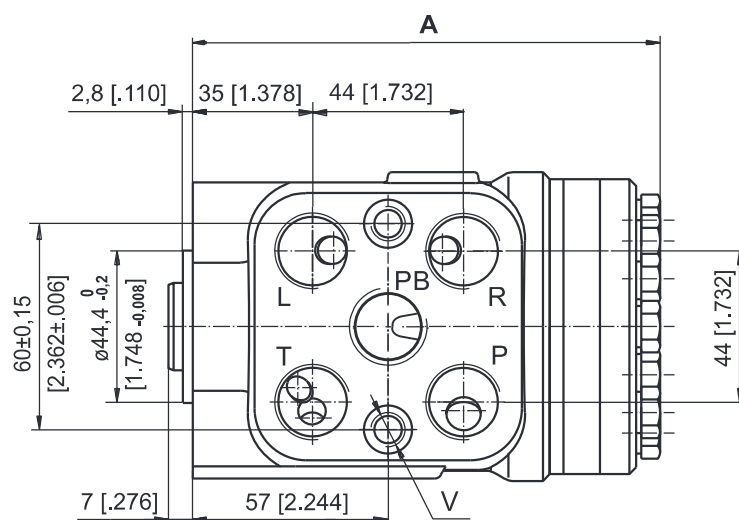


"Open Center - Non Load Reaction"
HKU.../4PB - Power Beyond

SPECIFICATION DATA

Parameters	Type					
	HKU 40/4PB	HKU 50/4PB	HKU 63/4PB	HKU 80/4PB	HKU 100/4PB	HKU 125/4PB
Displacement, cm ³ /rev [in ³ /rev]	39,6 [2.42]	49,5 [3.0]	65,6 [4.0]	79,2 [4.83]	99,0 [6.04]	123,8 [7.56]
Rated Flow-5 Port, (Power Beyond) lpm [GPM]	15 [3.96]					
Rated Pressure, bar [PSI]	125 [1813]					
Max. Pressure, bar in line PB, [PSI]	125 [1813]					
Max. Cont. Pressure in Line T, [PSI]	10 [145]					
Max. Torque at Servoamplifying, Nm [lb-in]	2,8 [25]					
Max. Torque w/o Servoamplifying, Nm [lb-in]	135 [1195]					
Weight, kg [lb]	5,3 [11.7]	5,4 [11.9]	5,5 [12.2]	5,6 [12.4]	5,7 [12.6]	5,8 [12.8]
Dimension A, mm [in]	130,8 [5.15]	132,2 [5.20]	133,9 [5.27]	136,2 [5.36]	138,8 [5.47]	142,2 [5.60]

DIMENSIONS AND MOUNTING DATA



in [mm]

code	Ports - *P, T, R, L, PB Thread	Column Mounting Thread - B	Valve Mounting Thread - V
-	G1/2 15 mm [.59 in] depth	4 x M10 18 mm [.71 in] depth	2 x M10x1 16 mm [.63 in] depth
A	G3/8 15 mm [.59 in] depth	4 x M10 18 mm [.71 in] depth	2 x M10x1 16 mm [.63 in] depth

ORDER CODE for HKU.../4PB

1	2	3	4	5
HKU	/	4PB	-	

Pos.1 - Displacement code (see Specification Data)

40	- 39,6 cm ³ /rev [2.42 in ³ /rev]
50	- 49,5 cm ³ /rev [3.00 in ³ /rev]
63	- 65,6 cm ³ /rev [4.00 in ³ /rev]
80	- 79,2 cm ³ /rev [4.83 in ³ /rev]
100	- 99,0 cm ³ /rev [6.04 in ³ /rev]
125	- 123,8 cm ³ /rev [7.56 in ³ /rev]

Pos.2 - Versions

4PB	- Version 4 "Open Center - Non Load Reaction" with 5 ports (Power Beyond)
-----	---

Pos.3 - Ports

omit	- BSPP (ISO 228)
A	- SAE (ANSI B 1.1 - 1982)

Pos.4 - Ports

omit	- No Paint
P	- Painted
PC	- Corrosion Protected Paint
PS	- Special Paint**
PCS	- Special Corrosion Protected Paint**

Pos.5 - Design Series

omit	- Factory specified
------	---------------------

NOTES:

- * Colour at customer's request.
- ** Non painted feeding surfaces, colour at customer's request.

The steering units are mangano-phosphatized as standard.